

Technical Data Sheet



Product: S- 4615 LBG

Product Description: Double sided tape

Adhesive: The LBG-adhesive is a solvent free modified acrylic based on aqueous dispersions. It has an excellent tack combined with a high adhesive strength on difficult surfaces such as foams, PE- and PP-films.

Product structure:

Support	PES/PVA scrim
Interliner	Release paper, yellow, 90 g/m ²
Adhesive weight	140 g/m ²
Total thickness	0,15 mm

Characteristics: **Temperature resistance** from -40 °C to +95 °C
(in accordance with ATP trial regulation 07)

Adhesive strength min 24 N/25 mm **Contact time:** 1 h
(According to AFERA 5001)

Note:

All our products are subjected to a strict quality control by our QM-System, which is in accordance with ISO/TS 16949, DIN EN ISO 9001 and DIN EN ISO 14001. The information is based on our present knowledge and our experience. Because of the large number of possible influences during the processing and application of our products, this information does not release the user from the obligation to conduct his own tests and trials. Users of our products are responsible for observing any patent rights that may exist and for following existing regulations. Our applications technology section is always pleased to give advice about suitability tests on original materials.

Created on:
R.F. / 1997-06-04
Last modification:
N.D. / 1997-06-10